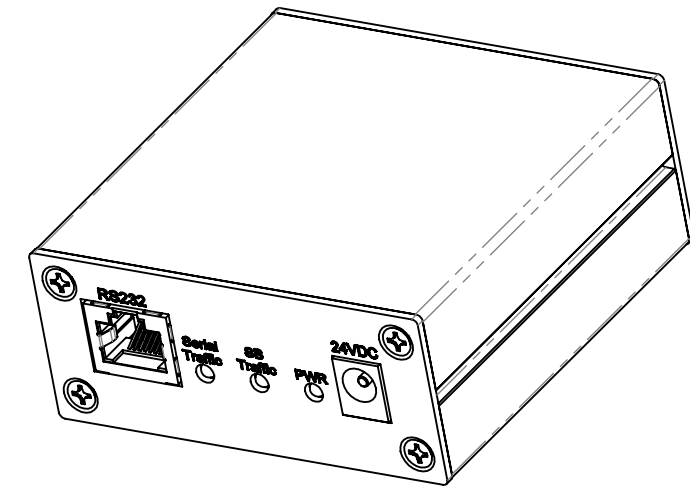
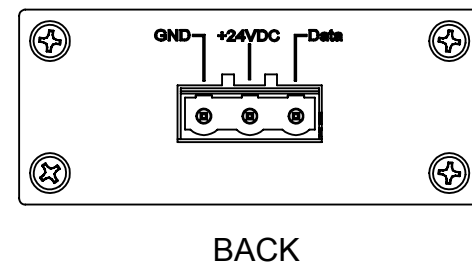
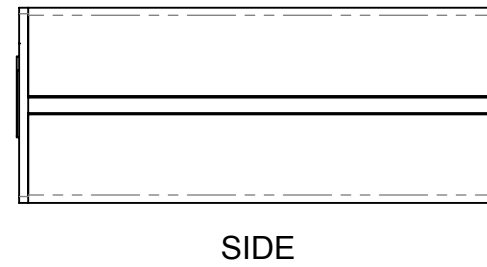
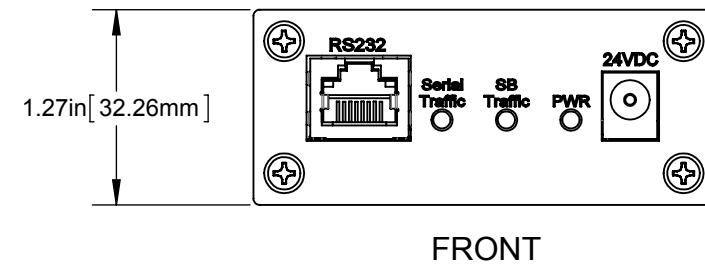
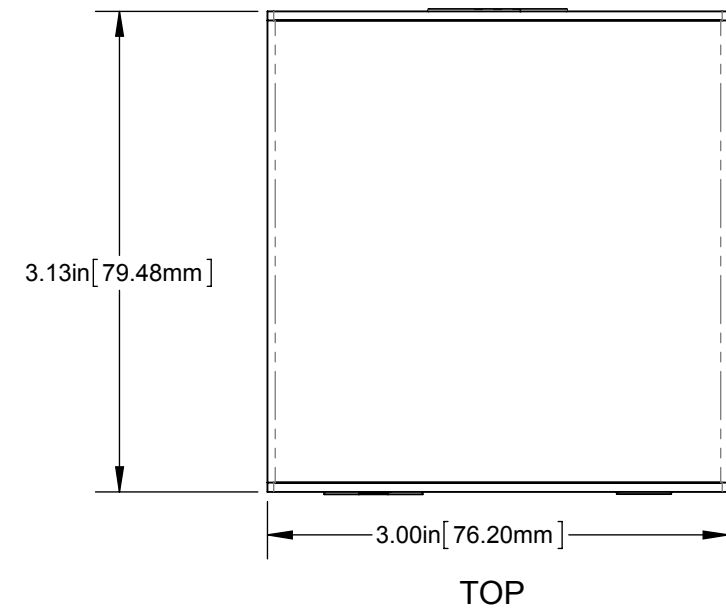


REV	CREATOR	ECO#	DATE	DESCRIPTION
00	RCH	04903	7/20/12	DRAWING RELEASE



TOLERANCE DATA TABLE UNLESS OTHERWISE SPECIFIED				
		MM	IN	
SCREW TORQUE DATA		X	.5	AS NOTED
SIZE/ITEM	TORQUE VALUE	X.X	.3	±.030
		X.XX	.1	±.015
		X.XXX	AS NOTED	±.005
	ANGLE		± 1 DEG.	
	TORQUE		± 10%	

FINISH:	SAVANT SYSTEMS LLC PROPRIETARY & CONFIDENTIAL		savant 45 PERSEVERANCE WAY HYANNIS, MA 02601	
	THIS DOCUMENT CONTAINS COMPANY PROPRIETARY INFORMATION AND IS NOT TO BE REPRODUCED OR DISTRIBUTED WITHOUT PRIOR AUTHORIZATION			
MATERIAL:	TITLE OUTLINE DRAWING SKL-1000-00			
	SIZE B	UNITS INCH	DWG NO 086-0191-00	REV 00
SCALE	1:1	SHEET	1 OF 1	