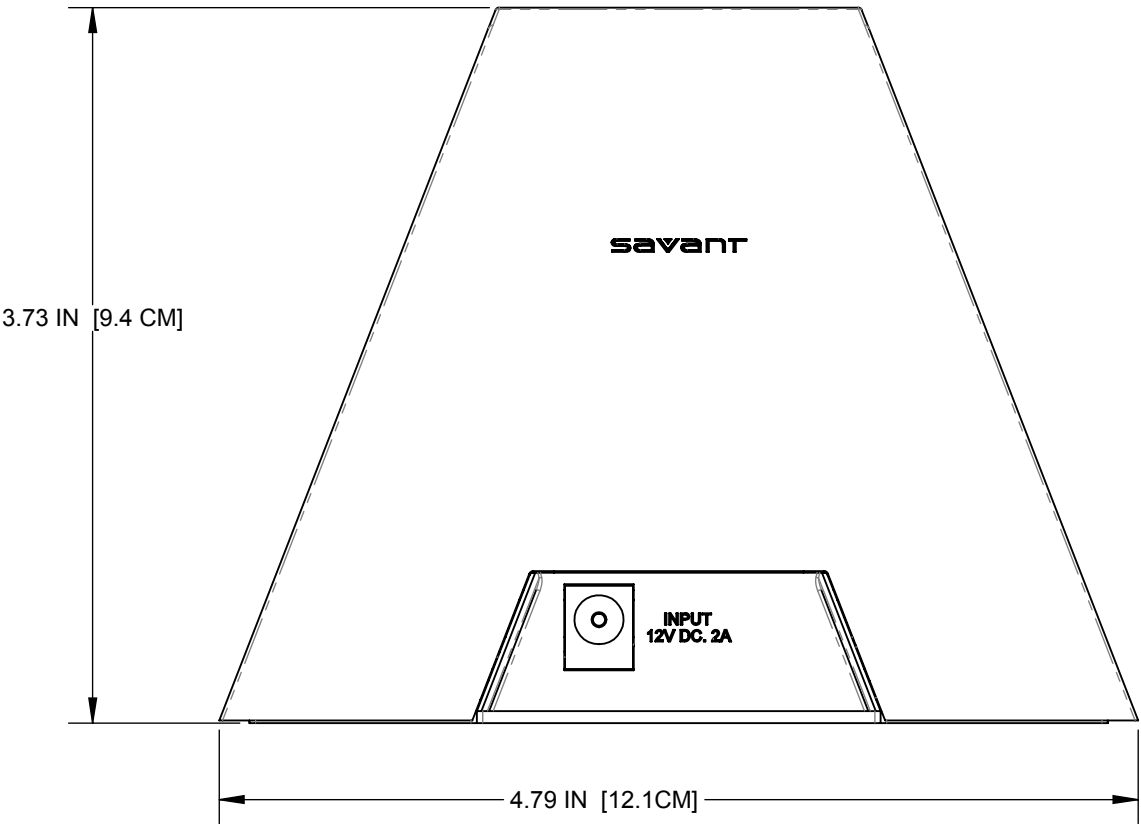
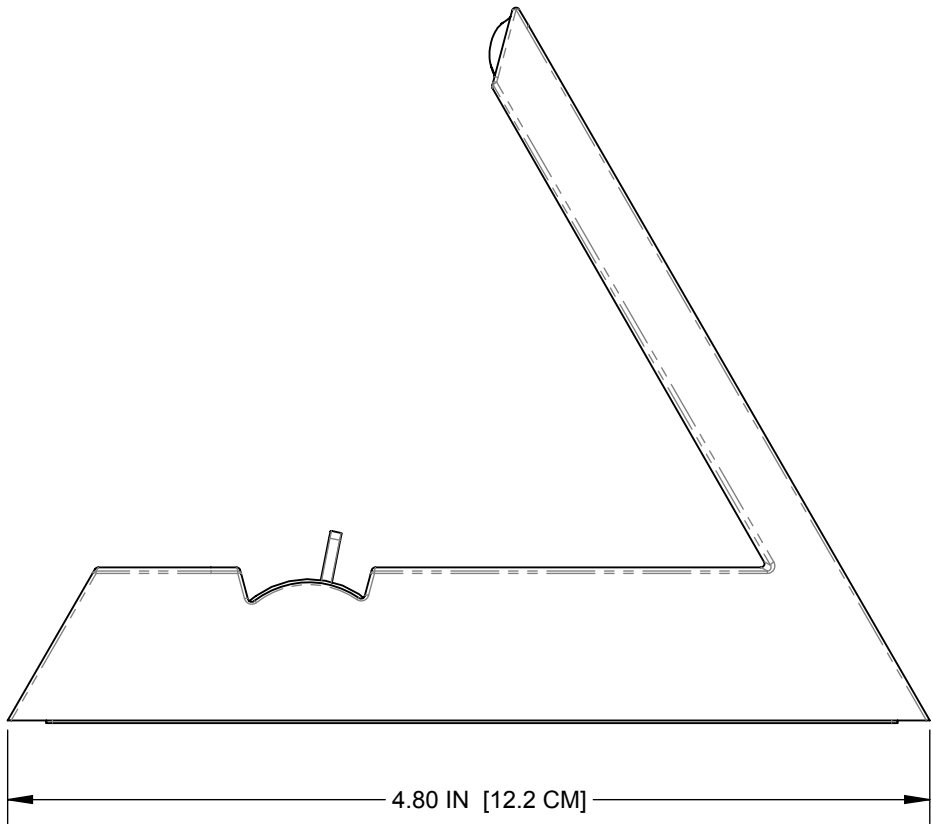


VER	REV	CREATOR	ECO#	DATE	DESCRIPTION
00	00	RCH	07207	6/3/2014	INITIAL RELEASE



SCREW TORQUE DATA		TOLERANCE DATA TABLE UNLESS OTHERWISE SPECIFIED		
			MM	IN
SIZE/ITEM	TORQUE VALUE	X.X	.3	±.030
		X.XX	.1	±.015
		X.XXX	AS NOTED	±.005
		ANGLE	± 1 DEG.	
		TORQUE	± 10%	

FINISH:	SAVANT SYSTEMS LLC PROPRIETARY & CONFIDENTIAL	savant		45 PERSEVERANCE WAY HYANNIS, MA 02601	
MATERIAL:	THIS DOCUMENT CONTAINS COMPANY PROPRIETARY INFORMATION AND IS NOT TO BE REPRODUCED OR DISTRIBUTED WITHOUT PRIOR AUTHORIZATION	TITLE  OUTLINE DRAWING, DESKTOP CHARGE ONLY DOCK			
COLOR:		SIZE B	UNITS INCH	DWG NO 086-0271-00	VERSION 00
		SCALE 1:1		SHEET	1 OF 1